

# SESLHD PROCEDURE COVER SHEET



**Health**  
South Eastern Sydney  
Local Health District

<b>NAME OF DOCUMENT</b>	Sterilisation: Validation of Washer/Disinfectors
<b>TYPE OF DOCUMENT</b>	Procedure
<b>DOCUMENT NUMBER</b>	SESLHDPR/524
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<b>RISK RATING</b>	Low
<b>LEVEL OF EVIDENCE</b>	National Safety Quality Health Service Standards: Standard 3- Preventing and Controlling Healthcare Associated Infection  Australian/New Zealand Standard AS/NZS 4187:2014
<b>REVIEW DATE</b>	May 2025
<b>FORMER REFERENCE(S)</b>	Nil
<b>EXECUTIVE SPONSOR or EXECUTIVE CLINICAL SPONSOR</b>	Director of Clinical Governance and Medical Services
<b>AUTHOR</b>	SESLHD Sterilising Services Working Party (SSWG)
<b>POSITION RESPONSIBLE FOR THE DOCUMENT</b>	Manager Sterilising Services, The Sutherland Hospital Karolina.Tipevska@health.nsw.gov.au
<b>KEY TERMS</b>	<b>RMD</b> - Reusable Medical Device <b>OQ</b> - Operational Qualifications <b>IQ</b> - Installation Qualifications <b>PQ</b> - Performance Qualifications <b>Validation</b> - documented procedure for obtaining, recording and interpreting the results required to establish that a process will consistently yield product complying with predetermined specifications
<b>SUMMARY</b>	To provide evidence of the level of quality validation and monitoring of the process necessary to ensure patient safety.

## COMPLIANCE WITH THIS DOCUMENT IS MANDATORY

This Procedure is intellectual property of South Eastern Sydney Local Health District.  
Procedure content cannot be duplicated.

**1. POLICY STATEMENT**

Validation of washer/disinfectors is to establish that the washing process developed can be delivered effectively and reproducibly to each load. Validation is considered as a total program which consists of three identified stages: Installation Qualification, Operational Qualification and Performance Qualification carried out on washer/disinfectors for which there is documented evidence from the manufacturer that they comply with requirements of the relevant ISO standards.

**2. BACKGROUND**

IQ - Installation Qualification is carried out by the manufacturer to ensure washer/disinfectors are correctly installed and safe to operate.

OQ - Operational Qualification is a process of obtaining and documenting evidence that installed equipment operates within predetermined limits when used in accordance with its operational procedures.

PQ - Performance Qualification shall demonstrate the obtainment of cleaning efficacy, disinfection conditions throughout the chamber, load carrier and load, drying efficacy and free of process residue.

**3. RESPONSIBILITIES****3.1 Employees will:**

- Comply with the requirements of this procedure
- Report any non-compliance to the Sterilisation Services Manager

**3.2 Line Managers will:**

- Support compliance

**3.3 District Managers/ Service Managers will:**

- Inform the manufacturer of the Washer Disinfectors or qualified service provider of the requirements of this procedure
- Ensure Validation Service Agreements are in place with the manufacturer of the Washer Disinfectors or qualified service provider
- Obtain written service agreement with detailed validation procedure
- Obtain validation report
- Obtain calibration report traceable to international or national measurement standards, this report will include the certification number of the calibration device used.

**3.4 Medical staff will:**

- Nil

## 4. PROCEDURE

### 4.1 Validation of Washers/Disinfectors

- Calibration equipment used in the Validation process shall be certified by a suitable certification body traceable to international or national standard
- PQ can only be performed after completion of IQ & OQ
- Cleaning agents which are intended for use on RMDs have been registered by the ARTG
- In the case where process cycles using the same load configuration only differ by length of the different phases, the cycle being tested could be the shortest cycle proposed for Validation
- Water supply shall be a suitable quality which shall be potable
- RO water maybe be used for at least the final rinse.

### 4.2 Performance Re Qualification

- Shall be carried out annually or when major engineering changes are carried out which causes deviation from the data determined during initial Validation or if process conditions have changed (Loading/Load configuration/Chemistry).

#### 4.2.1 Tests performed during Re Qualification shall be as followed

- Thermalatric Thermometric testing, carried out on wall chambers and Load
- Cleaning efficacy test
- Chemical dosing test

#### 4.2.2 Cycle Parameter Criteria

- Operating cycles are within predetermined parameters established during initial Validation and confirmed at Performance Requalification.

#### 4.2.2 Validation report

Shall include:

- The equipment specification and any subsequent changes to it
- Location and unique identification eg SN and manufacturer
- Documentation to demonstrate compliance with the safety specifications
- Report of proper installation
- Load configuration.

## 5. DOCUMENTATION

- Service Agreements
- Validation Report

## 6. AUDIT

- CEC Audit Tool

# SESLHD PROCEDURE

## Sterilisation: Validation of Washer/Disinfectors

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### 7. REFERENCES

- AS/NZS 4187:2014 Reprocessing of reusable medical devices in health service organisation and its normative references
- 15883-1 Part 1: General Requirements, term and definitions and test
- 15883-2 Part 2: Requirements and tests for washer-disinfectors employing thermal disinfection for surgical instruments, anaesthetic equipment, bowls, dishes, receivers, utensils, glassware, etc
- 15883-4 Part 4: Requirements and tests for washer disinfectors employing chemical disinfection for thermolabile endoscopes.

### 8. REVISION AND APPROVAL HISTORY

Date	Revision No.	Author and Approval
		SESLHD Sterilising Research Group
September 2016	1	Endorsed for Draft for Comment
November 2016	1	Endorsed by SESLHD Clinical and Quality Council
February 2020	2	SESLHD Sterilising Working Party (SSWP) conducted a minor review to list correct documentation for a Validation Report
May 2020	2	Approved by Executive Sponsor. Published by Executive Services.